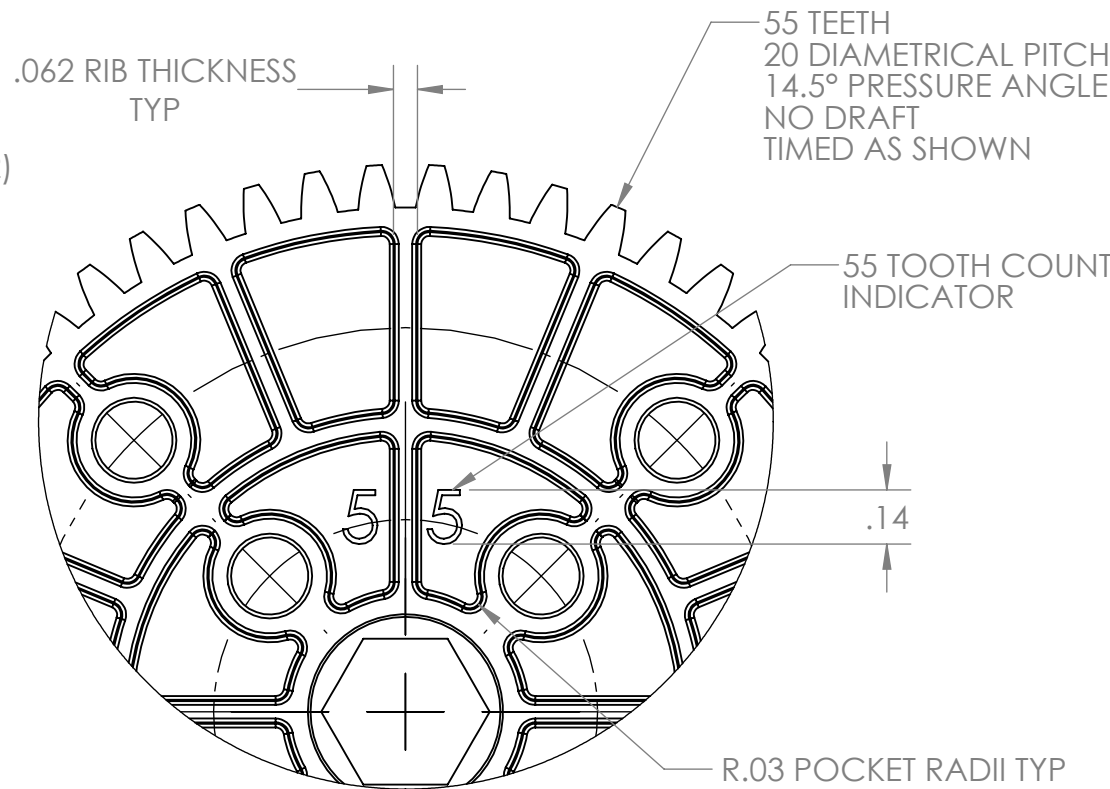
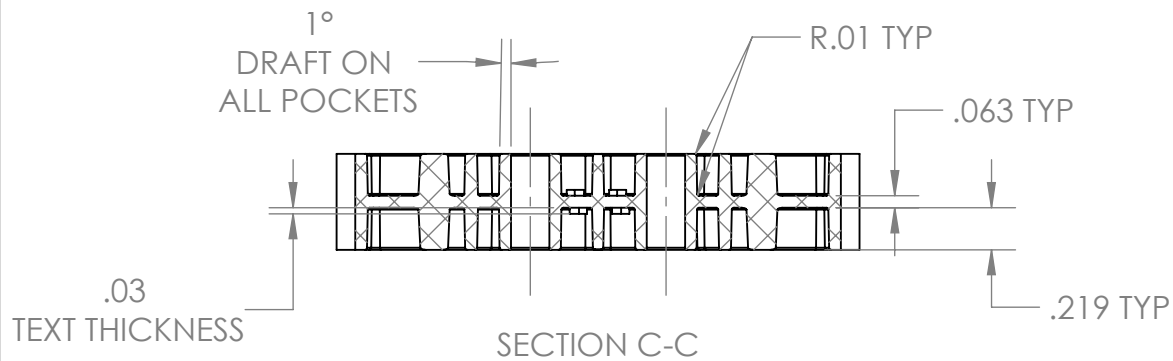
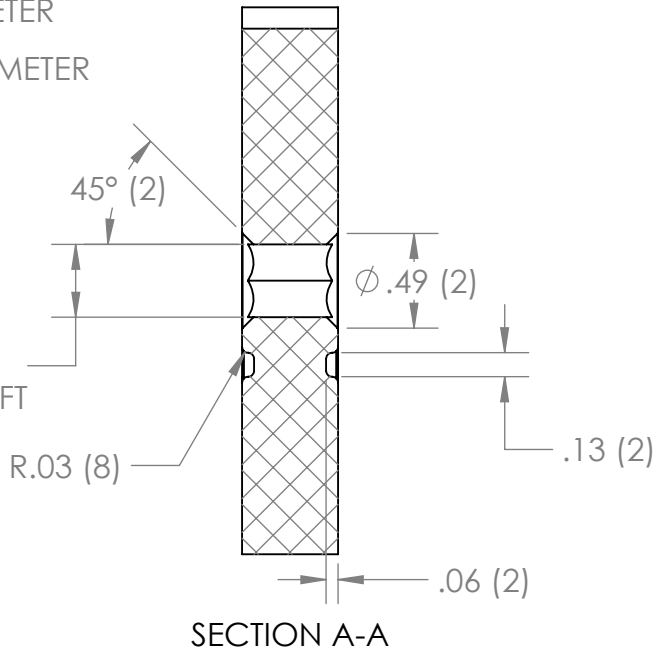
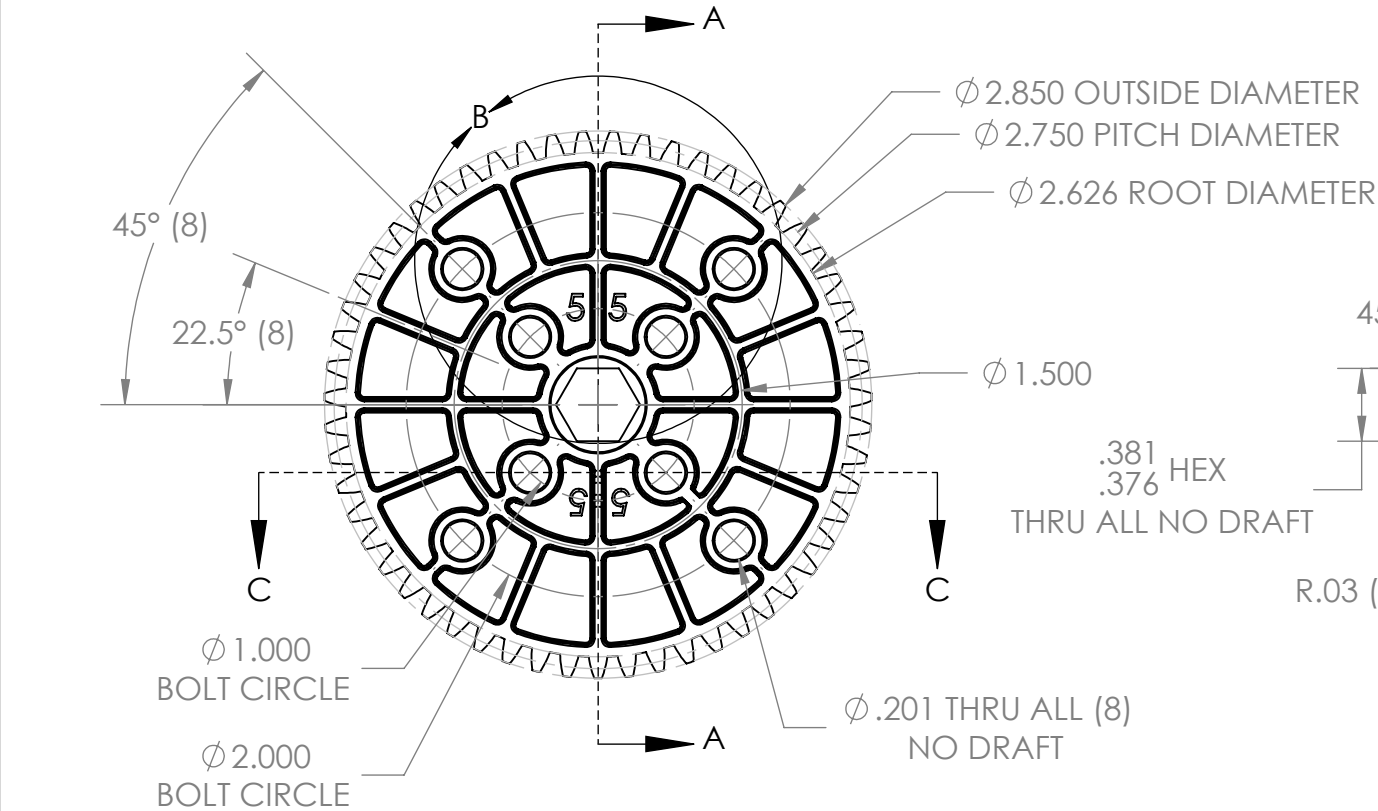


| REVISION HISTORY |                               |           |          | AndyMark |
|------------------|-------------------------------|-----------|----------|----------|
| REV.             | DESCRIPTION                   | DATE      | DRAWN BY |          |
| 1                | ORIGINAL PRINT                | 10/2/2024 | P. YEUNG |          |
| 2                | REVISED GLASS FILL PERCENTAGE | 2/5/2025  | P. YEUNG |          |



DETAIL B  
SCALE 2 : 1

\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

|                             |                               |                                     |      |                                                                                       |            |     |              |
|-----------------------------|-------------------------------|-------------------------------------|------|---------------------------------------------------------------------------------------|------------|-----|--------------|
| UNLESS OTHERWISE SPECIFIED: |                               | COMMENTS:                           |      |  |            |     |              |
| DIMENSIONS ARE IN INCHES    |                               | DUAL DIMENSIONS ARE IN MILLIMETERS. |      | TITLE:<br><br>55T 20DP 14.5PA<br>0.375IN HEX BORE GEAR                                |            |     |              |
| TOLERANCES:                 |                               | BREAK ALL SHARP EDGES.              |      |                                                                                       |            |     |              |
| FRACTIONAL                  | ±1/16                         |                                     |      | SIZE                                                                                  | DWG. NO.   | REV |              |
| ANGULAR: MACH               | ±1°                           |                                     |      |                                                                                       |            |     |              |
| ANGULAR: BEND               | ±5°                           |                                     |      |                                                                                       |            |     |              |
| ONE PLACE DECIMAL           | ±0.1                          |                                     |      |                                                                                       |            |     |              |
| TWO PLACE DECIMAL           | ±0.01                         |                                     |      |                                                                                       |            |     |              |
| THREE PLACE DECIMAL         | ±0.005                        |                                     |      | <b>B</b>                                                                              | am-5020_55 | 2   |              |
| FOUR PLACE DECIMAL          | ±0.0005                       |                                     |      |                                                                                       |            |     |              |
| MATERIAL                    | GRAY NYLON<br>33% GLASS FIBER |                                     | NAME |                                                                                       |            |     | DATE         |
| FINISH                      | DEBURRED                      | CHECKED                             | NM   |                                                                                       |            |     | 2/5/25       |
|                             |                               | ENG APPR.                           |      |                                                                                       | SCALE: 1:1 |     |              |
|                             |                               | MFG APPR.                           |      |                                                                                       |            |     | SHEET 1 OF 1 |
|                             | DO NOT SCALE DRAWING          | Q.A.                                |      |                                                                                       |            |     |              |

